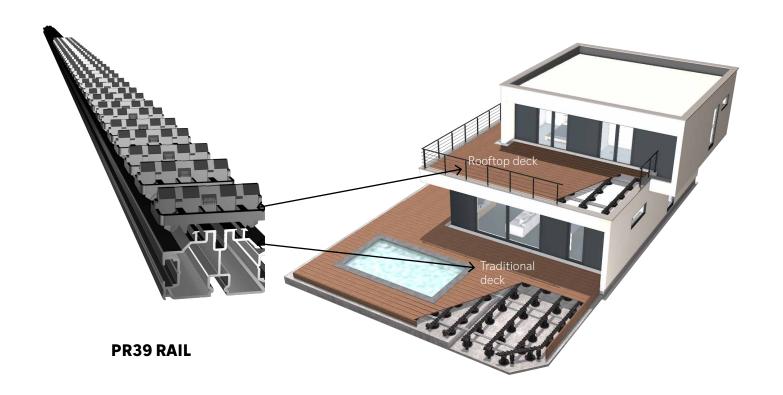
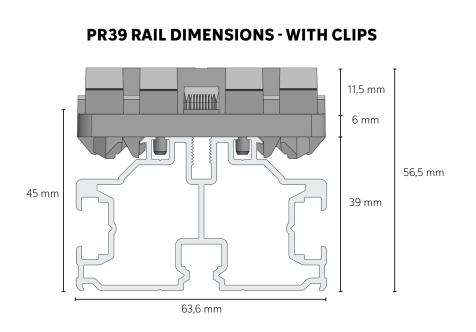
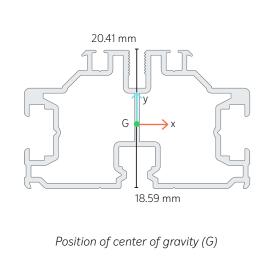


Technical Data Sheet PR39 FT PR39T EN

PR39 RAIL - DECKING







MOMENT OF INERTIA:
lxx = 75341 mm ⁴
lyy = 178425 mm ⁴
$lxx/v = 3691 \text{ mm}^3$

ALUMINIUM RAIL

Material	Aluminium EN AW-6060				
Mass per meter of rail without clips	1,242 kg				
Colour	Black				
Thermal Treatment	T6				
Tensile strength (MPa)	190				
Tensile stress at yield (MPa)	150				
Minimal elongation (%)	6				
Tensile modulus (MPa)	70000				
Coefficient of linear expansion (10 ^{.6} /K)	24				
Fusion Temperature (°C)	585-655				
Thermal conductivity (W/mK)	160				



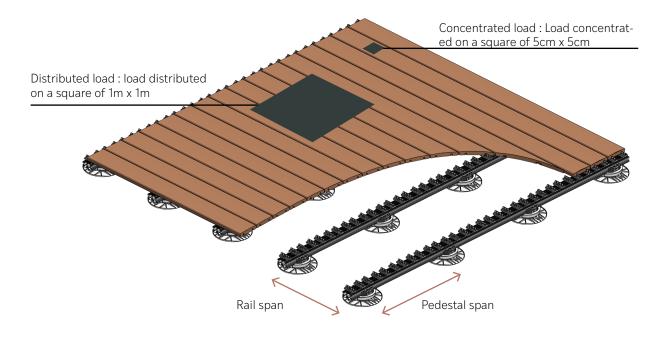


GRAD CLIP

Material	Polyoxymethylene			
Density (kg/m³)	1410			
Colour	Black			
Tensile stress at yield (MPa)	64			
Fusion temperature (°C)	190-220			
Tensile modulus (MPa)	2850			
Coefficient of linear expansion (10 ⁻⁶ /K)	110			

USE CATEGORIES ACCORDING TO FRENCH NORMS AND EUROCODE 1 EN 1991-1-1 FOR DECKING

Rail spans and pedestal spans are defined according to the distributed and concentrated loads, following French regulations and Eurocode 1 EN 1991-1-1, and not taking local requirements into account.



USE CATEGORY	SPECIFIC U	JSE	DISTRIBUTED LC (kN/m²)	DAD	CONCENTRATED LOAD (kN)
	-		Floors	1,5	
Α		al: rooms in residential buildings and houses, hospital rooms and tel and hostel rooms, kitchens and sanitary facilities. Decks and	Staircases	2,5	2,0
	balcomes.		Balconies	3,5*	
В	Offices		2,	5	4,0
		C1 : Areas equipped with tables (schools, restaurants, reception halls, etc.)	2,	5	3,0
	Meeting Places	C2 : Spaces with fixed seating (theatre, cinema, conference room, etc.)	4,	0	4,0
с		C3 : Areas free of obstacles to human movement (museums, exhibition halls; access to administrative buildings, hotels, hospitals, stations, etc.).	4,	0	4,0
		C4 : Spaces for physical activities (stage, dance hall, gym, etc.)	5,0		7,0
		C5 : Buildings intended for public events (concerts, sporting events including stands, terraces and access areas; station platforms, etc.).		0	4,5
D	D1 : Stand	ard retail	5,	0	5,0
D	D2 : Depa	rtment stores	5,	7,0	

^{*} Maximum load for use category A

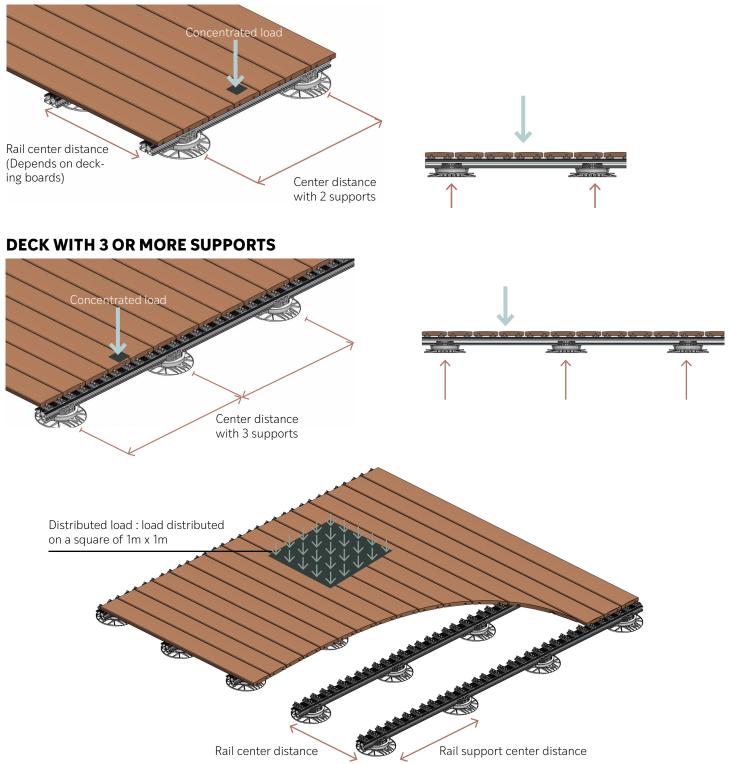
DECKING RAIL SPACING

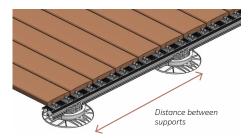
CALCULATION ASSUMPTIONS

The calculation approach used is that defined using French norms:

- NF DTU 51.4 deck ≤1 m from the ground for decks with 3 or more supports.
- Les Règles Professionnelles de la CSFE (Chambre Syndical Française d'Étanchéité) design and construction of waterproofed flat roofs and balconies for decks with 2 supports.

DECK WITH 2 SUPPORTS





RAIL SPACING IN MM ACCORDING TO FCBA (lead organisation group in France) **CALCULATIONS (CALCULATED VALUES)**

The maximum center-to-center distances of the rail supports comply with the deflection and load constraints of the usage categories.

The values given below for rail spacing do not take into account local regulations.

Use category	А	В	C1	C2/3	C4/D2	C5	D1
3 supports as per French norms for rail spacing from 350 to 600 mm	700 (750)	540	620	540	380	510	480
2 supports as per French norms for rail spacing from 350 to 600 mm	574 (615)	443	508	443	311	418	393

SNOW LOADS ACCORDING TO FRENCH NORMS AND EUROCODE 1 EN 1991-1-3 FOR DECKING

The centre distances in the table above apply to the following snow conditions:

REGIONS	A1	A2	B1	B2	C1	C2	D	Е
Characteristic value (Sk in kN/m²) of the snow load on the ground at an altitude below 200 m	0,45	0,45	0,55	0,55	0,65	0,65	0,9	1,4
Calcul value (S,d in kN/m²) of the exceptional snow load on the ground	0,45	1	1	1,35	0,65	1,35	1,8	1,4

WIND SPEED CHARACTERISTICS

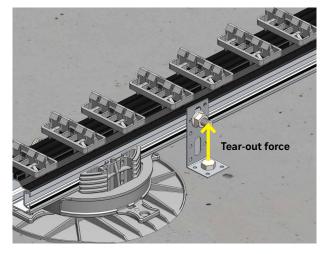
Wind speed Vb,0 (m/s)	17	22	24	26	28	30	32	34	36
Maximum characteristic lift Wk,max (kN/m²)	-0,56	-0,94	-1,11	-1,31	-1,51	-1,74	-1,98	-2,23	-2,50

Grad can carry out a study of the number of required ground anchor points if justification is required from an inspection authority.

TECHNICAL SOLUTIONS FOR ANCHORING THE DECK TO THE GROUND IN RELATION TO WIND UPLIFT STRESS

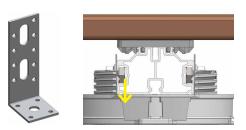
The deck can be anchored to the ground on a hard surface such as a concrete slab. For waterproofed terraces, vertical threaded rods can be installed by the waterproofing contractor. The waterproofing company will seal the rod around the membrane.

FLOOR MOUNTING



Use an angle bracket or steel strip with M8 bolts to anchor the deck to the ground. Fastening is staggered, and the number of anchors per m^2 can be determined by taking into account the uplift force due to wind and the deck's own weight.

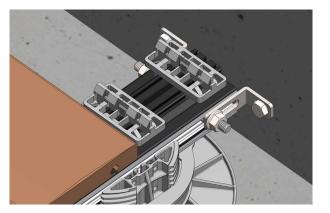
The M8 bolts can be slid along the lateral grooves of the PR39 rails.



The characteristic strength of the bolt in the rail is: Fax,Rd = 3383 N

6

WALL MOUNTING



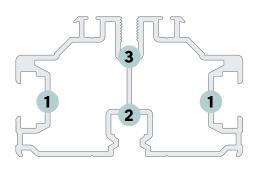


A wall-mounting solution is also possible, using the same principle as above, with a bracket on each side of the rail.

Grad brackets (ref. 70372, screws not supplied) are ideal for this purpose.

Caution: Any intervention on the wall may result in the loss of the ten-year warranty.

Other anchoring possibilities are also possible, thanks to the rail's multiple grooves.



COMPATIBLE SCREWS FOR ANCHORING VIA RAIL GROOVES

